



## Origin® Two

Origin® Two brings advanced 3D printing capabilities to end-use production, tailored for applications requiring high accuracy, repeatability, tight tolerances and smooth surface finish.

<b>Product Specifications</b>	S Commence of the commence of
Technology	Programmable PhotoPolymerization P3TM DLP (Digital Light Processing)
Achievable Accuracy	XY and Z tolerance of up to +/-50 μm for validated applications and +/- 100 μm in general.
Repeatability	>95% of prints are within +/-50* µm across printers and build heads*
	*Between 25 µm − 200 µm layers with OpenAM™
Surface Finish	Surface roughnessof up to 2µm Ra*
Build Volume (XYZ)	192 x 108 x 370 mm / 7,672 cm <sup>3</sup>
	(7.5 x 4.25 x 14.5 in. / 462 in <sup>3</sup> )
	Maximum length on the diagonal $-220$ mm (8.6 in.)
Light Engine	5K projector with 38.5 µm pixel size and tight 2.5 standard deviation projector uniformity
Materials	Photocurable materials, single component:
	Validated materials developed by Stratasys and its material partners
	<ul> <li>Any material, via the OpenAM™ License</li> </ul>
	Changeover can be completed in under 10 min.
	Long shelf lives and re-usable
	Three starter materials included
	More on materials for Origin Two on the Stratasys website P3 Materials (stratasys.com)
Minimum Feature Size	Material and design dependent
Wavelength	385nm
Pre-Print Software	Stratasys GrabCAD Print™ or optional 3rd party solutions
	Touchscreen printer user interface
Regulatory Compliance	CE, UKCA, FCC, RCM, NRTL [pending]
Physical Footprint	
System Size and Weight	Width: 50 cm (19.7 in.)
	Depth: 52 cm (20.5 in.)
	Height: 117 cm (46 in.)
	Weight: 86 kg (189.5 lbs.)
Facility Requirements	
Power Requirements	100-120 VAC, 50/60Hz, 7.1A, 1 Ph or
	200-240 VAC, 50/60 Hz, 3.5 A, 1 Ph
Network Connectivity	Ethernet
	Offline connectivity available with Origin Two Local
Ventilation	Refer to photopolymer material MSDS or contact Stratasys rep for guidelines.
Operating Conditions	Operating temperature in the range of 18 °C to 25°C (59°F to 86°F), with humidity range of 30% to 70%
Gas Exhaust (optional)	Facility exhaust





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Material Handling	
Resin Tray Capacity	2L
Resin Storage Temperature	Typically 15°C to 30°C (59°F to 86°F)
Printer Handling	
Transportation and Storage Temperature	Typically -20°C to 50°C (-4°F to 122°F)
Security Features	
Printer Authentication	Cryptographically secure handshake
Network Security	Industry-standard end-to-end encryption
Available ancillary equipment	
Air Extraction	ProAero™
Post-processing	Origin Cure™ - The published printer specifications for accuracy, tolerances, injection-molding like surface finish require use of Origin Cure post-processing unit.
Accessories	Including Tray Pour Jig; Lid; Pour Spout; Stand; Tray; Part Removal Jig; Scraper Jig, Printer stand, Build-Head Removal Jig ("No-drip")

<sup>\*</sup>Material and geometry dependent



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